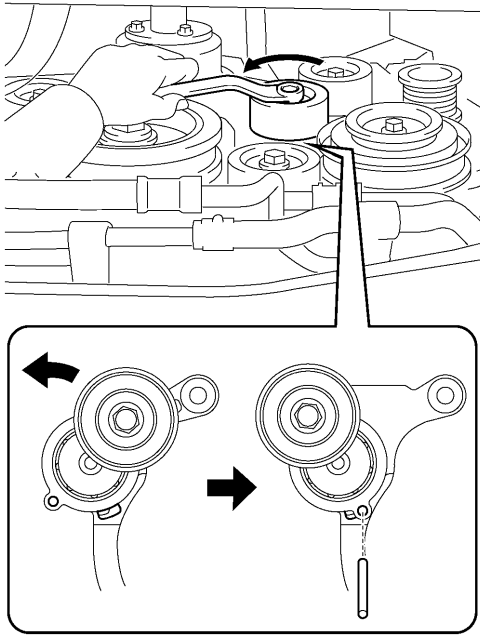
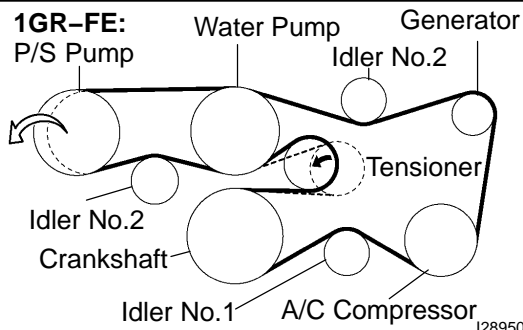


1GR-FE:

I28949

INSTALLATION**1. 1GR-FE engine:****INSTALL DRIVE BELT**

- (a) While turning the belt tensioner counterclockwise, align the holes. Insert a 6 mm (0.24 in.) bar into the holes to fix the belt tensioner.
- (b) Install the drive belt.
- (c) While turning the belt tensioner counterclockwise, remove the bar.

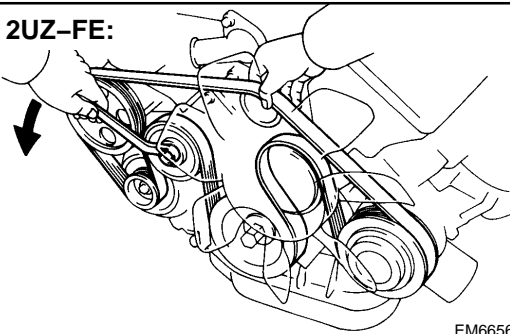
1GR-FE:

I28950

- (d) If it is hard to install the drive belt, perform the following procedures:

- (1) Wrap the drive belt around all the pulleys and idlers, except for the P/S pump, as shown in the illustration.
- (2) While releasing belt tension by turning the belt tensioner counterclockwise, wrap the drive belt around the P/S pump.

- (e) Install the engine under cover.

2UZ-FE:

EM6656

2. 2UZ-FE engine:**INSTALL DRIVE BELT**

Turn the drive belt tensioner counterclockwise and install the drive belt.